

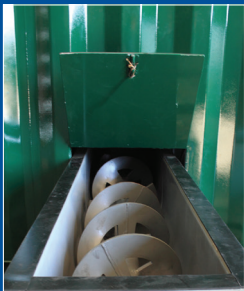


# ClearWave 40™ Containerized Dewatering System

## System Features



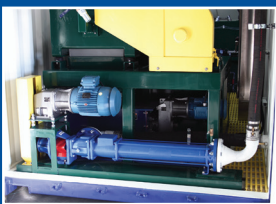
Dedicated Polymer Tanks with Top Mounted Agitators and Injection Pumps



Exterior Screw Conveyor for Solids Discharge



Cabinet Enclosure with Integrated Touch Screen Human Machine Interface (HMI)



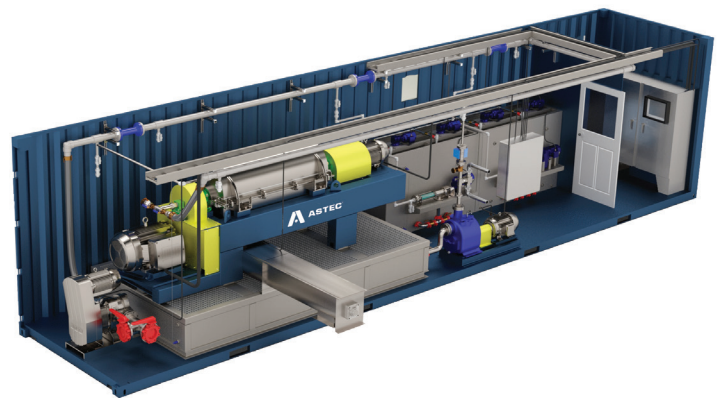
Dedicated Progressive Cavity Feed Pump

As industry environmental regulations continue to become more stringent, having the right solids control and dewatering equipment has become vital to operations. Dewatering presents a great deal of benefits and advantages. One such benefit includes discharge compliance, in which many cases result in a “zero-discharge” or “closed-loop system.” In addition, the importance of recovering oil from waste is vital to maximizing profits. With the correct combination of chemicals, effective removal of solids, while recovering high quality oil and water, can be achieved.



Dewatering also maximizes drilling fluid recovery, ultimately lowering overall mud costs as well as disposal and transportation expenses. Furthermore, these systems improve rate of penetration. With a “zero-discharge” or “closed-loop system,” operations can operate without open pits, therefore reducing the location footprint and environmental impact.

For over 25 years, Elgin has been designing solids management and dewatering systems for the most demanding environments. With this experience, Elgin has designed a variety of Containerized Dewatering Units. These units are designed with the customer in mind by being mobile and compact. Furthermore, they also incorporate sophisticated graphical user interfaces, chemical additive injection systems, Apex 19FVFD™ decanter centrifuge, and in-line mixing systems. By utilizing proprietary polymer hydration manifolds, the polymer enhanced flocculation of colloidal and ultra-fine drilled solids can be efficiently removed with a decanter centrifuge.



This versatile unit can be customized by our engineering team to meet any specific needs or challenges. It may be operated as a stand-alone device or can be incorporated as the cornerstone of a sophisticated closed-loop solids control and waste management treatment system. Systems can be climate controlled and insulated, upon request.



# ClearWave 40™ Containerized Dewatering System



**Apex 19FVFD™  
Centrifuge**

Elgin's ESS-1967HD2 is fitted with a NEMA premium, continuous duty, energy-efficient, poly-chain driven, 50 hp main drive. The 125 hp main drive can operate the centrifuge up to a maximum rotational speed of 3,100 rpm, thus, generating more than 2,600 G's of force.




**Select Floc™ Polymer  
Conditioning System**

By using existing equipment at the rig, the Select Floc™ allows customers to optimize existing assets, while incorporating the advances of Elgin's polymer make-down and feed systems to create on-site dewatering.

## Overview of Unit Features

- Compact design for small footprint.
- Progressive cavity centrifuge feed pump for homogenous feed.
- ESS-1967HD2 decanter centrifuge capable of producing 2,600 G's of force.
- 12" shafted screw conveyor for easy cuttings discharge.
- Easy to use VFD HMI control panel with touch screen interface.
- Top mounted polymer tank agitators.
- Integrated plumbing to achieve hydration residence time.

Model Number:	ClearWave 40™
Description:	40' HMI Containerized Dewatering Unit
Length:	40' (12.14m)
Width:	8' (2.4m)
Height:	9.5' (2.9m)
Centrifuge (rpm / G's):	ESS-1967 (3,100 / 2,600)
Coagulant Tank:	2 qty. 300 gallon (2,271 liters)
Flocculant Tank:	2 qty. 300 gallon (2,271 liters)
Dissolution / Transfer Tank:	1,500 gallon (5,678 liters)
Tank Agitators:	4 x 1 hp
Electrical:	380V / 50Hz or 460V / 60Hz - 3 Phase

Apex 19FVFD™ Centrifuge	
Equipment Image:	
Maximum G-Force:	2,600
Maximum Speed:	3,100 rpm
Capacity:	500 gpm (31.5 lps)
Bowl Construction:	Stainless Steel
Bowl Diameter:	18.5" (470 mm)
Bowl Length:	67" (1,702 mm)
Weight:	11,500 lbs (5,216 kgs)
Skid Dimensions:	186" (4,724 mm) L x 50" (1,270 mm) W x 62" (1,574 mm) H
Gearbox Ratio:	80:1

## Chemically Enhanced Mechanical Separation

By combining expertise in both dewatering polymers and solid/liquid separation technologies, Elgin has developed an organization capable of providing complex chemically-enhanced mechanical separation solutions. As a service oriented organization, Elgin's focus is on providing timely value. This value is further enhanced when customers take advantage of Elgin's integration, modularization, and customization capabilities. Elgin will continue to be an industry leader in bringing mobile and/or modular turn-key solutions to the industry's toughest fluid management problems.